

**TH-88-FT Make-Up Ink**

THIS MATERIAL SAFETY DATA SHEET CONFORMS TO THE REQUIREMENTS OF ANSI Z400.1.  
THIS MSDS COMPLIES WITH 29 CFR 1910.1200 (OSHA HAZARD COMMUNICATION STANDARD).  
IMPORTANT: READ THIS MSDS BEFORE HANDLING OR DISPOSING OF THIS PRODUCT.

**SECTION I – PRODUCT & COMPANY IDENTIFICATION**

MANUFACTURER / DISTRIBUTOR Hitachi America, Ltd.  
50 Prospect Avenue  
Tarrytown, NY 10591

PRODUCT NAME **TH-88-FT Make-Up Ink**

MATERIAL USES Industrial coding applications; Ink Jet Printers

PRODUCT CODE N/A

NON-EMERGENCY PHONE 914-524-6685

EMERGENCY PHONE **CHEMTREC (800) 424-9300**

**SECTION II – COMPOSITION / INFORMATION ON INGREDIENTS**

INGREDIENT	CAS#	PERCENT RANGE (%)
Methyl Ethyl Ketone [ 2-Butanone ]	78-93-3	55-78
Ethanol	64-17-5	20-35
Propylene Glycol Monomethyl Ether Acetate	108-65-6	1-3
Methanol	67-56-1	3-7

**SECTION III - HAZARDS IDENTIFICATION**

HAZARDOUS MATERIAL IDENTIFICATION SYSTEM (HMIS)

HEALTH	1	FLAMMABILITY	3	REACTIVITY	0	PERSONAL PROTECTION	B
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NOTICE: THESE RATINGS ARE FOR GENERAL RAPID INTERPRETATION. THE END-USER IS RESPONSIBLE FOR DETERMINING THE PROPER PROTECTIVE PROCEDURES.

EMERGENCY OVERVIEW

**Warning! Flammable Liquid and Vapor.** Skin, Eye and Mucous Membrane Irritant. Do not use near fire or flame. May be fatal or cause blindness if swallowed. Avoid contact with skin, eyes and mucous membranes. If skin contact occurs, wash skin with mild soap and water. If splashed in eyes, flush with water. If inhaled, remove to fresh air. In medical emergency contact Poison Control Center ([USA 800.222.1222](tel:8002221222)). Read MSDS before using.



F - Highly Flammable



T - Toxic

RISK STATEMENTS

- R11 Highly Flammable
- R23/24/25 Toxic by inhalation, in contact with skin and if swallowed
- R36 Irritating to eyes, respiratory system and skin
- R66 Inhalation of vapors can provoke sleepiness and dizziness

SAFETY STATEMENTS

- S2 Keep away from children.
- S7 Keep container tightly closed
- S16 Keep away from sources of ignition - No Smoking!
- S25 Avoid contact with eyes
- S36/37 Wear suitable protective clothing and gloves
- S45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible)

**SECTION IV - FIRST AID MEASURES**

ORAL INGESTION Do not induce vomiting unless directed to do so by medical personnel. Seek immediate medical attention.

EYE CONTACT Flush with water for 15 minutes and seek medical attention.

SKIN CONTACT Wash with soap and water. Wash contaminated clothing before reuse. Seek immediate medical attention.

INHALATION Remove to fresh air, if not breathing, give artificial respiration and seek medical attention.

## SECTION V - FIREFIGHTING MEASURES

EXTINGUISHING MEDIA	Alcohol Resistant foam or dry chemical
HAZARDOUS COMBUSTION PRODUCTS	Carbon Monoxide, Carbon Dioxide
FIRE FIGHTING PROCEDURES	Wear self-contained breathing apparatus with full facepiece operated in the positive pressure demand mode.

## SECTION VI - ACCIDENTAL RELEASE MEASURES

Keep away all sources of ignition from spill. If spill is indoors, ventilate areas of spill and soak up the spill with absorbent material. Do not let spilled or leaking material enter watercourse.

## SECTION VII - HANDLING AND STORAGE

HANDLING	Avoid contact with eyes. Wash hands thoroughly with soap and water after handling. Utilize proper grounding with containers of material.
STORAGE	Protect from freezing. Overheating may cause container to rupture. Covered storage in a cool, dry place out of direct sunlight is preferable. Keep container tightly sealed until ready for use. Store away from ignition sources.

## SECTION VIII - EXPOSURE CONTROLS / PERSONAL PROTECTION

RESPIRATORY PROTECTION	If workplace exposure limit(s) of product or any other component is exceeded, a NIOSH/OSHA approved respirator is advised. (See your safety equipment supplier for specific details.)
VENTILATION	Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below PEL/ TLV.
PROTECTIVE GLOVES	Wear chemical resistant gloves. (Consult your safety equipment supplier.)
EYE PROTECTION	Wear chemical splash goggles in compliance with OSHA regulations. However, OSHA regulations also permit other types of safety glasses.
OTHER PROTECTIVE EQUIPMENT	Wear impervious clothing and boots to prevent prolonged exposure.

### OCCUPATIONAL EXPOSURE LIMITS:

INGREDIENT	ACGIH TLV*	OSHA PEL*
Methyl Ethyl Ketone [ 2-Butanone ]	200	200
Ethanol	1000	1000
Propylene Glycol Monomethyl Ether Acetate	150	100
Methanol	200	200

## SECTION IX - PHYSICAL & CHEMICAL PROPERTIES

PHYSICAL STATE	Liquid
COLOR	Transparent pink
ODOR	Solvent odor
BOILING RANGE	175° - 177° F
MELTING RANGE	Less than 32° F
SPECIFIC GRAVITY (WATER=1)	0.80 @ 25° C
DENSITY (lbs / gal)	6.72
EVAPORATION RATE (N-BUTYL ACETATE=1)	6.0
PERCENT VOLATILE BY VOLUME (%)	100
VAPOR PRESSURE	83 @ 75° F / 173 @ 100° F
VAPOR DENSITY (AIR=1)	Greater than air
FLASH POINT (TCC)***	25° F
AUTO IGNITION TEMPERATURE	860° F
UPPER FLAMMABLE LIMIT (%BY VOL.)	11.5 @ 77° F
LOWER FLAMMABLE LIMIT (%BY VOL.)	1.8 @ 77° F
SOLUBILITY IN WATER	26.30 @ 68° F
SOLUBILITY IN ORGANIC SOLVENTS	Miscible
pH	Not Applicable

## SECTION X - STABILITY & REACTIVITY

CONDITION OF INSTABILITY	None Known
CONDITIONS OF REACTIVITY	Not applicable
INCOMPATIBILITY	Strong oxidizing agents
HAZARDOUS DECOMPOSITION PRODUCTS	Carbon Monoxide, Carbon Dioxide
EXPLOSION DATA (SENSITIVE TO MECHANICAL IMPACT)	No

**SECTION XI - TOXICOLOGICAL INFORMATION**

INGREDIENT	TOXICOLOGICAL INFORMATION**		
Methyl Ethyl Ketone	Ingestion	LD <sub>50</sub> (rat):	2737 mg/kg
	Inhalation	LC <sub>50</sub> (rat):	8 hrs 23500mg/L
Propylene Glycol Monomethyl Ether Acetate	Oral	LD <sub>50</sub> (rat):	8500 mg/kg
	Inhalation	LC <sub>50</sub> (rat):	4345 ppm/6 hrs
Methanol	Oral	LD <sub>50</sub> (rat):	5628 mg/kg
	Inhalation	LC <sub>50</sub> (rat):	64000 ppm/4 hrs
	Dermal	LD <sub>50</sub> (rabbit):	15800 mg/kg

**SECTION XII - ECOLOGICAL INFORMATION**

ECOTOXICITY	Not Available
PERSISTENCE / DEGRADABILITY	Not Available
HEAVY METALS	Not Available

No other ecological information is available for this product.

**SECTION XIII - DISPOSAL CONSIDERATIONS**

Absorb in vermiculite, floor absorbent or other non-combustible absorbent material and dispose in licensed facility. Observe all federal, state and local regulations.

**SECTION XIV - TRANSPORT INFORMATION**

DOT / TDG UN NUMBER & PROPER SHIPPING NAME	UN1210 PRINTING INK
DOT / TDG HAZARD CLASS	3
DOT / TDG LABEL	FLAMMABLE LIQUID
PACKING GROUP	II
EMERGENCY RESPONSE GUIDEBOOK NUMBER	129

**SECTION XV - REGULATORY INFORMATION**

TSCA	All chemicals used are listed on the TSCA Inventory.
CERCLA	This product contains: Methyl Ethyl Ketone (MEK, 2-Butanone) and Methanol. If the reportable quantity of this product is accidentally spilled, the incident is subject to the provisions of the Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) and must be reported to the National Response Center by calling 1800-424-8802.
	<b>THE REPORTABLE SPILL QUANTITY OF THIS PRODUCT IS 5,000 POUNDS</b>
SARA TITLE III	Under the provisions of Title III, Sections 311/312 of the Superfund Amendments and Reauthorization Act, this product is classified into the following hazard categories: Immediate Health, Delayed Health and Fire This information may be subject to the provisions of the Community Right-to-Know Reporting Requirements (40 CFR 370) if threshold quantity criteria are met. This product contains the following Section 313 Reportable Ingredients:
	<b>Methyl Ethyl Ketone [2-Butanone] Methanol</b>
California Prop 65	This product contains the following ingredients that the State of California has found to cause cancer, birth defects, or other reproductive harm, which requires a warning under the statute: <b>NONE</b>
International Regulations	The components of this product are listed on the chemical inventories of the following countries: <b>Australia, Canada, Europe (EINECS), Japan, Korea, United Kingdom</b>

**SECTION XVI - OTHER INFORMATION**

ISSUE DATE	4/2007
REVISION NUMBER	1
SUPERCEDES	N/A
PREPARED BY	Chris Jordan, Product Specialist

## DISCLAIMER

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\*NIOSH Publication #94-116

\*\*Sax's Dangerous Properties of Industrial MIs. 10th Ed.

\*\*\*The flash point of this product has not been determined. The solvent with the lowest flash point of the mixture was used.